The following list isn't in any kind of order, and combines clients, direct hires, and consulting gigs that I can remember

Project Management Institute

The Congressional Record

The Pentagon

The Dept of the Navy

The US Air Force

The US Army

Corpus Christi Army Depot

Jacksonville Naval Air Station

Magellan Aerospace

Armedia LLC

DC Public Schools

Alexandria VA Public Schools

GE Aviation

JPMorgan Chase

American Express

Fidelity Investments

Fluor Fernald Nuclear Facility

Northrop Grumman

Office of Personnel Management (OPM)

CMS Information Systems

Autonomy

The Chicago Board of Trade

General Motors

Blue Cross Blue Shield

The Michigan State Police

Froedtert Menomonee Falls Hospital

The Royal Bank of Canada

Queensway Carleton Hospital

The Defense Intelligence Agency

The Dept of Energy

Wright-Patterson Air Force Base

Incapsulate LLC

Ontario Provincial Police

Boise Cascade

The University of New Mexico

Texas A&M University

SWBC Mortgage Corporation

Kroger

Information Builders Inc

Cathay Pacific

Air Asia

Japan Airlines

Air Canada

Pershing Albridge

Hertz

FedEx

US Bank

The Poynter Institute

The Carlyle Group

TEKsystems

Infinity Insurance Birmingham